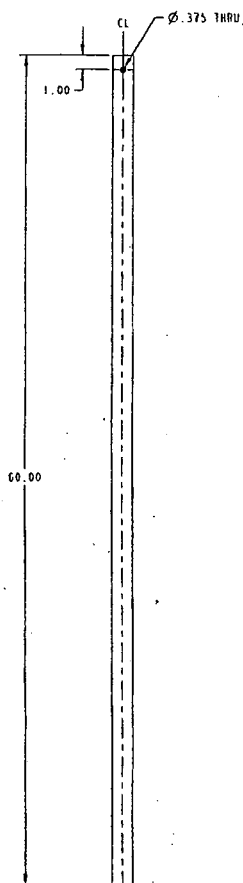

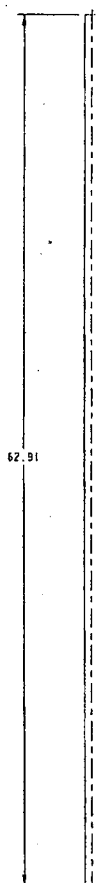





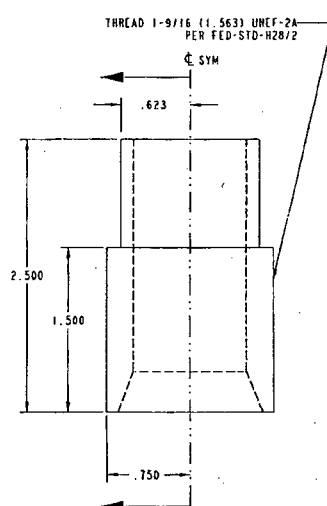
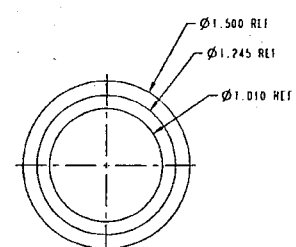
RELEASED  
# 66-1-20




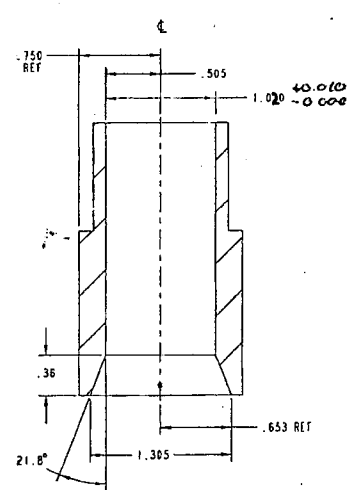
① -285 UPPER TUBE, BLADE POSITIONER   
MATL: 1.50 O/D X .125 WALL, 6061-T6, NW-T-700/6  
SCALE 0.250



① -295 EXTENSION TUBE, BLADE POSITIONER   
MATL: 1.00 O/D X .065 WALL, 6061-T6, NW-T-700/6  
SCALE 0.250



① -289 STATIONARY HANDLE ADJUSTMENT FITTING   
MATL: 6061-T6, 00-A-200/8  
SCALE 2.000



PREMIER AVIATION, INC.  
3800 Aviation Parkway, Grand Prairie, Texas 75050  
DATE: 08/08/88  
BY: D/SUV8  
REV: B  
SCALE: 1:1

ORIGINAL

NO. 41375  
WORK ORDER  
WITHOUT NOTICE  
SUBJECT TO AMENDMENT  
UNCONTROLLED COPY  
ENGINEERING  
RETURN TO  
SHOP COPY

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 18/08/2008 3:45:33 PM  
User: Julie Lecocq

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: STATIONARY HANDLE ADJUSTMENT FITTING

Job Number: 41375

Part Number: PB6743001289

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/08/2008

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-08-2008

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
08-08-25	4.1 4.2	chemical conversion : AC#3 5 08/08/26 @	08-08-25	08-08-25	(X10)		

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Monday, 18/08/2008 3:45:33 PM  
User: Julie Lecocq

# Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : STATIONARY HANDLE ADJUSTMENT FITTING
<b>Job Number</b> : 41375	
<b>Estimate Number</b> : 13519	
<b>P.O. Number</b> :	<b>Part Number</b> : PB6743001289
<b>This Issue</b> : 18/08/2008 <b>S.O. No.</b> :	<b>Drawing Number</b> : B6743001 PAGE37
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : / / <b>Type</b> : MACHINED PARTS	<b>Drawing Revision</b> : B1
<b>Previous Run</b> : 41296	<b>Material</b> :
<b>Written By</b> :	<b>Due Date</b> : 18/09/2008 <b>Qty:</b> 10 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : <u>JUL 08.8.18</u>	
<b>Comment</b> : Est Rev:A 08-07-24 new issue DD verified by:EC	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	M6061T6R1625	6061T6 ROUND BAR 1.625
-----	--------------	------------------------



**Comment:** Qty.: 0.2187 f(s)/Unit Total: 1.7497 f(s)  
6061T6 ROUND BAR 1.625  
Batch: m17918

mme 08/08/21

(10)

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
-----	----------	--------------------------



**Comment:** 1-TURN AS PER FOLIO FA769 & DWG PB67-43001  
FOLIO REV: \_\_\_\_\_  
DWG REV: B1

2-DEBURR AS REQUIRED

mme 08/08/22

(10)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

mme 08/08/22

(10)

4.0	QC8	SECOND CHECK
-----	-----	--------------



**Comment:** SECOND CHECK

mme 08/08/22

(10)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



**Comment:** PACKAGING RESOURCE #1  
Identify and Stock  
Location: PATE

AS 08/08/26

(10)  
PTO